A Quick guide to help qualify potential customers and determine proper bore repair products for customers bore repair requirements.

**Diameter Range**

- **Suggested Borewelder**
  - Between .8” and 14”
    - BOA-408i S1
  - Between .8” and 21”
    - BOA-408i S2
  - Between .8” and 31”
    - BOA-408i S3
  - Between .8” and 48”
    - BOA-408i S4 or S5
  - Between 1.8 and 8”
    - BOA-M1

**Diameter Range**

- **Suggested Boringbar**
  - Between 1.7” and 5.5”
    - Q150L
  - Between 1.9” and 10”
    - EV2
  - Between 1.4” and 10”
    - EV3
  - Between 1.0” and 10”
    - EV4
  - Between 1.4” and 12”
    - TM5
  - Between 2.5” and 18”
    - BB6
  - Between 2.1” and 24”
    - AM7
  - Between 1.4” and 24”
    - AM7 Plus optional “S” Kit

**Diameter Range**

- **Suggest. Weld/Bore System**
  - Between 1.7” and 5.5”
    - Q150L/BOA-M1
  - Between 1.9” and 10”
    - BRS2
  - Between 1.4” and 10”
    - BRS3
  - Between 1.0” and 10”
    - BRS4
  - Between 1.4” and 12”
    - BRS5
  - Between 2.5” and 18”
    - BRS6 (S-kit avail.)
  - Between 2.1” and 24”
    - BRS7
  - Between 1.4” and 24”
    - BRS7 Plus optional “S” Kit

If customer is interested in the purchase of a bore welding system, find out what make and model of MIG wire feeder / or wire feeder/power supply they have. Bore Repair Systems, Inc. recommends a MIG power supply with a rating of at least 200 amp. For any questions relating to any Bore Repair Systems’ Inc. equipment, please call Tom, Erik, Al or Sara at 603-835-2409 x221. Or email sales@borerepair.com